

## Power LED Module

- High power & ultra long life COB LED module for channel letter, light box

**9W**

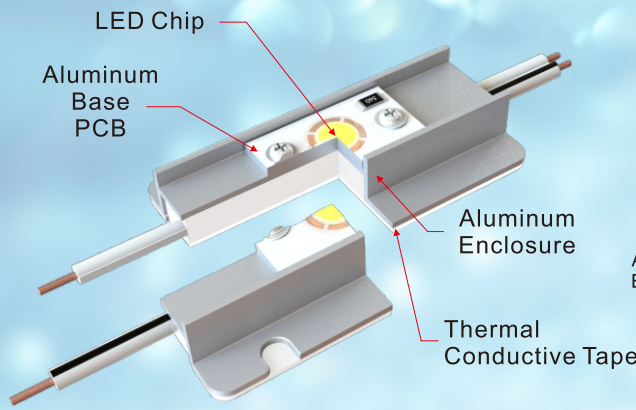


### Features

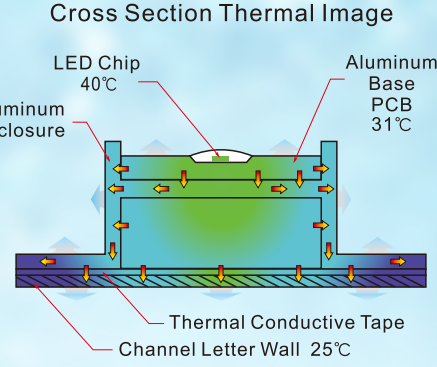
- Using innovative, patent pending CooChip® technology, the LED chip is attached and bonded directly to the aluminum PCB and heat-sink, resulting in ultra low heat resistance. **CooChip® RUNS COOL!**
- Extended operating life at high ambient temperature, 75,000+ hrs @25°C / 50,000+ hrs @40°C for white LED modules.
- 178° wide angle, emits much softer, more even light compared to regular LED structure.
- Can be customized as light bar.
- Excellent for channel letter, cabinet lighting or any other back lighting application.

### Heat Management

#### CooChip® Module LEDMJ-W

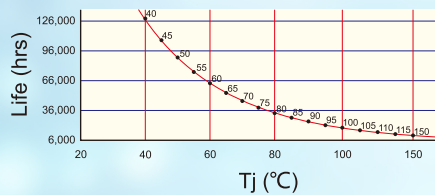


**Excellent**  
Last 75,000+ hrs



- The LED chip is bonded onto aluminum PCB embedded in aluminum enclosure. Heat directly transfers to the substantial heat-sink. In typical modules relying on tiny LED lamp legs to transfer the same amount of heat, the results are much higher thermal resistance and excessive chip temperatures of 100°C+.
- Thermal conductive tape further assists heat dissipation.

The illustration below demonstrates the relationship between life time and chip/junction temperature for typical LED chips. The lower the temperature, the longer the life. By using Coochip® technology, our LED modules have achieved the lowest possible chip temperature, thus prolonging its life even under high ambient temperatures.



**VS.**

**Typical Module**  
With White SMD LED

**Inefficient**  
Last 15,000- hrs

**Typical Module**  
With White Piranha LED

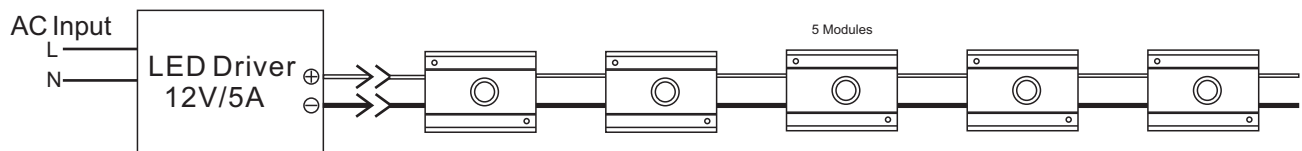
**Extremely Inefficient**  
Last 10,000- hrs

Legend: External Heat Flow (blue arrow), Internal Heat Flow (red arrow)

## Specifications

Color	Model No.	LEDs /Unit	Voltage	Unit Watts (Max.)	Viewing Angle	W. L. (nm)	Luminance (lm)	Life Time (hrs, Ta=25°C)	Modules /Chain	Chains /Pack
Cool White	LEDMD-W110C	1	12VDC	9W	180°	10000K	550	75,000	10	1

## Wiring Diagram



Total watts=Unit watts Total number of LED modules  
Recommended LED Driver wattage=Total watts 1.2

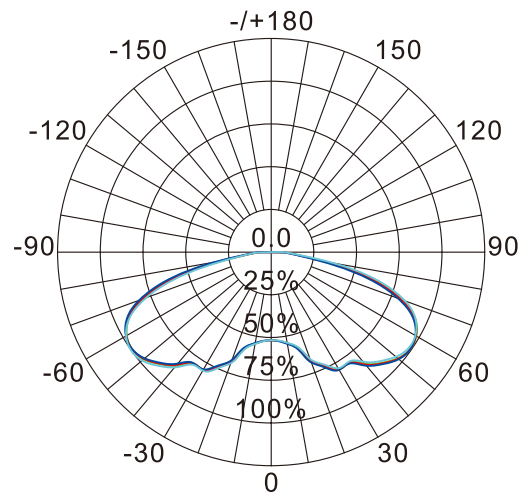
**Note: In order to comply with UL class 2 requirements, connect no more than 5 modules in a row.**

## Radiation characteristics

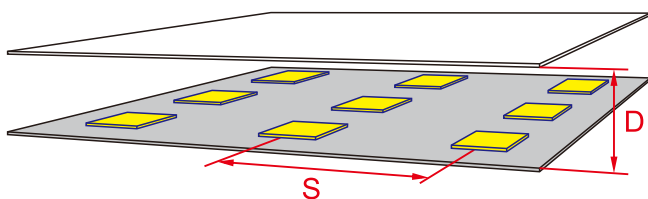
Average beam angle(50%) : 156.2°

Light intensity: Percentage

- C0/180, 156.4°
- C30/210, 156.6°
- C60/240, 156.2°
- C90/270, 155.8°



## Module spacing calculation in light box(Size:L\*W=1m\*1m)



**D:** Light box depth **S:** Module spacing

D (inch)	4"	5"	6"	7"	8"
S <sub>max.</sub> (inch)	9"	11"	13"	15"	17"
D (mm)	100 <sub>mm</sub>	120 <sub>mm</sub>	150 <sub>mm</sub>	180 <sub>mm</sub>	200 <sub>mm</sub>
S <sub>max.</sub> (mm)	220 <sub>mm</sub>	260 <sub>mm</sub>	330 <sub>mm</sub>	400 <sub>mm</sub>	440 <sub>mm</sub>
Quantity <sub>min.</sub>	20 <sub>pcs</sub>	15 <sub>pcs</sub>	9 <sub>pcs</sub>	6 <sub>pcs</sub>	5 <sub>pcs</sub>